

ACCEPTED VENDORS:
EDMO
12830 E MIRABEAU PKWY
SPOKANE VALLEY, WA 99216
800-235-3300

WIREMASTERS
1788 NORTHPOINTE RD,
COLUMBIA, TN 38401
800-635-5342

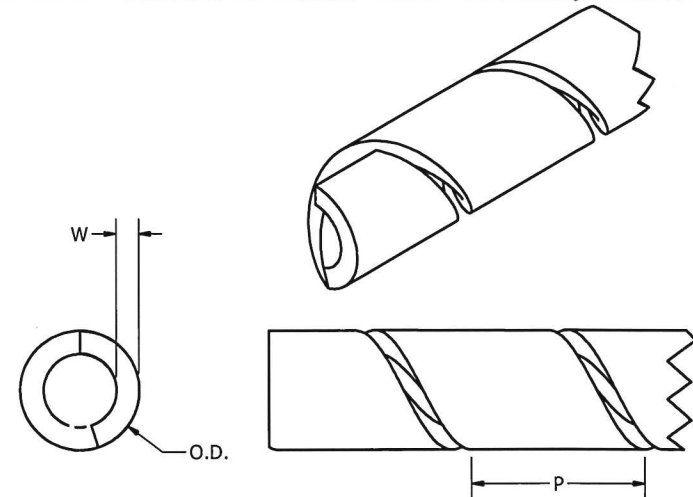
MANUFACTURERS:
EDMO MFG: ICO RALLY
2575 EAST BAYSHORE RD
PALO ALTO, CA 94303

WIREMASTERS MFG: ZEUS INDUSTRIAL PRODUCTS INC.
620 MAGNOLIA ST
ORANGEBURG, SC 29115

MATERIAL: TEFLON (PTFE)
COLOR: NATURAL

MEETS STANDARDS:
A-A-59602, TY 1 & MIL-T-47287A FOR SPIRAL WRAP
MIL-I-22129C, AMS3653, ASTM D3295 FOR PTFE FLEXIBLE TUBING

REVISION HISTORY					
DATE	REV	ECO	DESCRIPTION	AUTHOR	CHECKED
11/21/19	A		INITIAL RELEASE	DT	LS



SPIRAL WRAP					
-#	VENDOR P/N	MFG P/N	O.D. (in.)	WALL THICKNESS W (in.)	PITCH OF CUT P ±0.040 (in.)
-1	SWT-1/8 ALT: WMWRAPSWT1/8NAT	SWT-1/8 NATURAL ALT: 1/8" ZEUS SPIRAL CUT PTFE CABLE WRAP	0.125	0.03	0.230
-2	SWT-1/4 ALT: WMHT-1/4	SWT-1/4 NATURAL ALT: 1/4" ZEUS SPIRAL CUT PTFE CABLE WRAP	0.250	0.03	0.355
-3	SWT-3/8 ALT: WMWRAPSWT3/8NAT	SWT-3/8 NATURAL ALT: 3/8" ZEUS SPIRAL CUT PTFE CABLE WRAP	0.375	0.03	0.418
-4	SWT-1/2 ALT: WMWRAPSWT1/2NAT	SWT-1/2 NATURAL ALT: 1/2" ZEUS SPIRAL CUT PTFE CABLE WRAP	0.500	0.03	0.543

NOTE:

This drawing defines the overall geometry and performance specifications of the part/assembly, and constitutes the acceptance criteria thereof. Only the item(s) described in this document procured from the vendor and/or manufacturer listed herein are approved for use. A substitute item shall not be used without prior approval. Conformance of hardware to these requirements is acceptable in lieu of vendor and/or manufacturer documentation.


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UNLESS OTHERWISE SPECIFIED
DRAWING INTERPRETED
PER ASME Y14.100-2004
DIMENSIONS INTERPRETED
PER ASME Y14.5-2009
DIMENSIONS IN INCHES
SURFACE ROUGHNESS: $\sqrt{16}$
REMOVE BURRS & BREAK EDGES
0.005 TO 0.015
X ±.1
XX ±.01
XXX ±.005
ANGLES ±1°
THREADS
INTERNAL: CLASS 2B
EXTERNAL: CLASS 2A

APPROVALS	DATE
DRAWN DT	11/21/19
CHECKED	
APPROVED	

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THIRD ANGLE PROJECTION

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DOCUMENT TITLE				
SPIRAL WRAP				
DRAWING NUMBER		CAGE CODE	REV	ECO
ES50006		3CMA0	A	
DO NOT SCALE DRAWING		SHEET 1 OF 1		